

致力于智能输配送领域发展,成为核心驱动部件全球供应商

Committed to the development of intelligent transportation and delivery, to become a global supplier of core drive components.

#### 苏州市兆威工业科技有限公司

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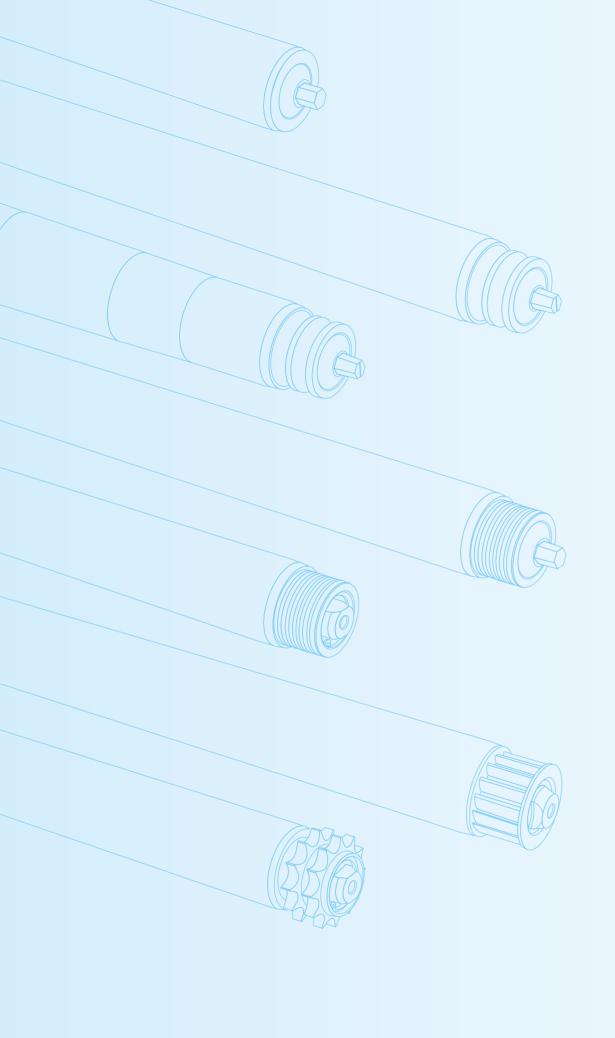






SUZHOU ZHAOWEI Roller Motor Sales Center

DUANGUAN ZHAOWEI Roller Motor Manufacturing Center 400 0082 880 www.zwgt.net



# Catalogs

**ZHAOWEI** Conveyor line 05 Roller motor 07 Φ50mm roller motor 11 Φ50mm drum motor 13 Φ60mm roller motor Φ76/80/90mm roller motor 15 Φ80mm roller motor 18 50 / 60 motor drive controller 20 IP54 motor drive controller 21 Bus Interface 22 Belt Line 23 Roller motor Ф40mm belt roller motor 25 Φ50mm belt roller motor 26 Ф60mm belt roller motor 27 Ф76mm belt roller motor 28

## **Product Index**

Product	Volts	(V)		Power	(W)			Diamete	er (mm	)		IP	ULT
Roller Motor	24	48	35	50	80	200	50	60	76	80	89	IP66	
Straight-line	•	•	•	•	•	_	•	-	_	_	_	_	_
Conveying	•	•	•	•	•	-	•	-	_	_	_	_	•
	•	•	•	•	•	-	•	-	_	_	_	•	-
	•	•	-	-	•	-	_	•	-	_	_	-	-
	•	•	-	-	•	_	_	•	_	_	_	-	•
	_	•	-	-	-	•	_	-	•	•	•	-	-
	-	•	-	-	-	•	-	-	•	•	•	-	•
Curvilinear	•	•	•	•	•	_	•	-	_	_	_	-	-
Conveying	•	•	-	•	•	•	•	-	-	_	_	-	•
Drum Motor	•	•	-	•	•	-	•	-	_	_	_	-	•
Drive Controllor													
10 (50/60)	•	•	•	•	•	-	•	•	-	_	_		
IO(76/80/89)	-	•	-	-	-	•	-	-	•	•	•		
<ul><li>Support</li></ul>	• Support - Developing												



Shenzhen Zhaowei Machinery & Electronics Co., Ltd is a micro-drive system manufacturer that designs, develops and manufactures precision transmission systems. ZHAOWEI was listed on the Shenzhen Stock Exchange in 2020. Headquartered in the beautiful coastal city of Shenzhen, we have established branches and offices in Dongguan, Suzhou, Hong Kong, Germany, Shanghai, and the United States, strategically expanding our global presence.

Suzhou Zhaowei Industrial Technology Co., Ltd. is a subsidiary of ZHAOWEI. It is committed to the field of intelligent transportation, providing customers with cost-effective electric drum modules. The company focuses on the R&D, design, and production of the core drive parts of intelligent transportation, specializes in the independent development of the entire industry chain. ZHAOWEI industrial electric drum solutions mainly serve the automated transportation of goods in e-commerce, airports, pharmaceuticals, factories and other fields, aiming to improve operational efficiency and reduce logistics costs.



National Enterprise **Technology Center** 



**Individual Championship** for National Manufacturing Industhy



China Grand Awards forIndustry **Commendation Award** 



China Patent Award **Outstanding Award** 

# **Quality Management System**

- ZHAOWEI's management system is a core part of the company's operations. From product design and development to all stages of production, all employees at ZHAOWEI strictly adhere to the ISO management
- We are committed to managing product risks and improving product reliability in challenging
- Our mission is to provide customers with innovative products that meet their needs.

#### **Product Certification:**





ISO13485 (CN18/42018)



IATF16949 (CN11/30730.01)

ISO9001:2015 (CN11/30731)



ISO14001 (U006616E0153R3M)

## **Awards and Honors**

# 500+

Intellectual property applied

150+

42+ Software copyright

72+

Enterprise trademark

Patent for invention applied

24+ PCT











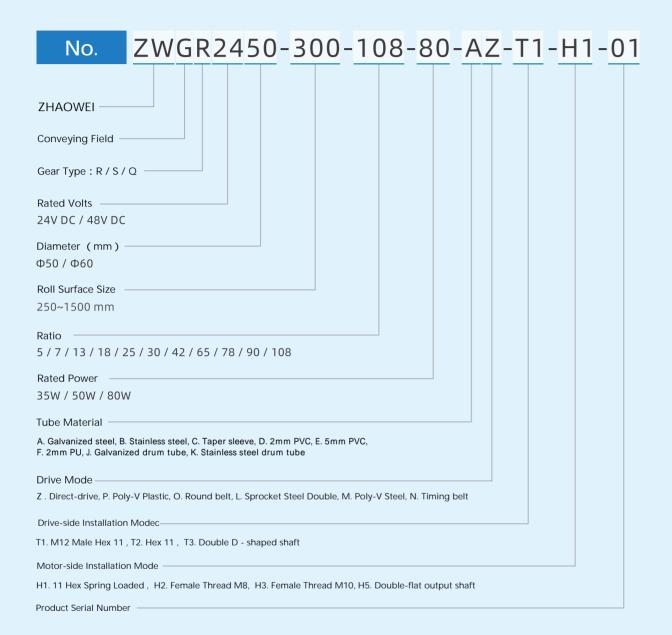
- National Enterprise Technology Center
- The First Prize for Scientific and Technological Progress of Guangdong Province
- Shenzhen Engineering and Technology Research Center
- China Grand Awards for Industry (Commendation
- Individual Championship for National Manufacturing Industry
- Preponderant Enterprise of National Intellectual Property Rights
- Key Robot Enterprise of **Guangdong Province**
- Enterprise of Cultivation for Strategic Emerging Industry of **Guangdong Province**
- The Second Prize for National Scientific and **Technological Progress**
- Special Award for China Machinery Industry Science and Technology
- China Patent Award (Outstanding Award)





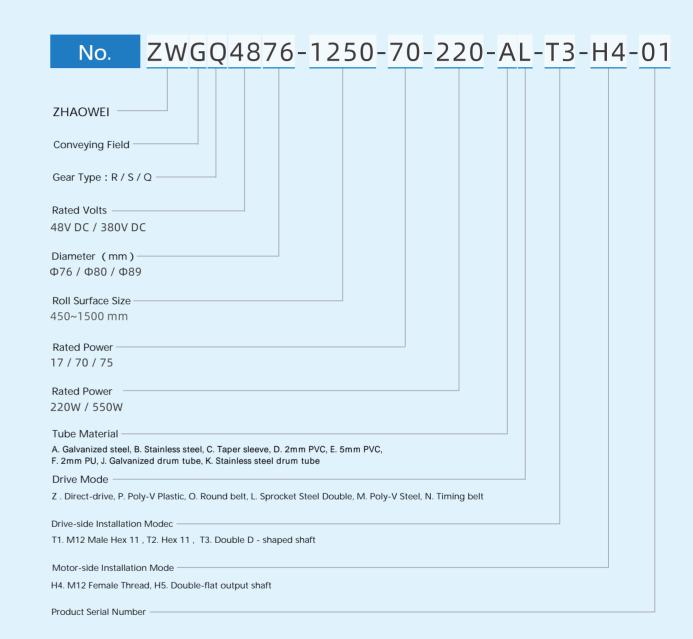


# **Roller Motor Model Number Description**



#### E: ZWGR2450-520-18-80-BP-T1-H1-01

ZWG: ZHAOWEI Roller Motor, R: Powder Metallurgy Gears, 24: 24V DC, 50: 50mm diameters, 520: RL Roll surface length, 18: Ratio 18, 80: Rated Output Power 80W, B: Stainless Steel Tube, P: Ploy-V Plastic, T1: Drive-side Installation Mode-M12 male hex, H1: Motor-side Installation Mode-11 Hex Spring Loaded



## E: ZWGQ4876-1250-17-220-BL-T3-H4-01

ZWG: ZHAOWEI Roller Motor, Q: High Quality, 48: 48V DC, 76: 76mm diameters, 1250: RL Roll surface length, 17: Ratio 17, 220: Rated Power 220W, B: Stainless Steel Tube, L: Sprocket Steel Double, T3: Drive-side Installation Mode-Double-flat output shaft, H4: Motor-side Installation Mode-M12 Female Thread

# Conveyor Line Roller Motor

## **Intelligent Conveying Solutions**

ZHAÇWEI Group has launched a new roller motor platform **ZWG**, using self-developed high-performance gearboxes, micro-motors and controllers to bring customers stable and efficient roller motor solutions. Moreover, Zhaowei E&M integrates R&D, design and sales, which effectively address your conveying needs.



## Conveyor Line Roller Motor

Zhaowel Industry is a global manufacturer of advanced transmission product components, specializing in the research and development as well as production of miniature and small electric rollers and precision reducers. ZWG products contribute to the transformation and upgrading of the internal logistics and production automation of enterprises.

# ZWS Bus Later a construction of the construc

#### **Drive Controller**

ZWG offers a wide range of drive controllers to satisfy customers' diverse application scenarios.

#### **High-load Conveying**

ZWG Roller Motor Series products adopt self-developed steel tube expansion structure

- 50mm metal tensioning structure >150 N.m
- 60mm metal tensioning structure >180 N.m
- 76/80/89mm metal tensioning structure >300 N.m

Chinese Utility Model Patent Number: ZL2023202977237

#### **Installation and Control**

- Diversity and flexibility, widely compatible with common conveyor lines.
- All-in-one integration. Easy to assemble & disassemble

#### **Efficiency Conveying**

- Inner gear parts of the gear box are processed by high-precision technology, and
- Roller Motor efficiency is achieved at a leading global level.
- More power options: 10W 250W
- Motor design life improved: from 20K+ hours to 30K+ hours.

## Roller Motor



50mm dia, cylindric,Sprocket Temp range:0~40 /-30~0 Page 07



Overview of the Conveyor Line Roller Motor Series

50mm dia, ylindric,Timing belt Temp range:0~40 /-30~0 Page 07



50mm dia, cylindric,Poly-V steel Temp range:0~40 /-30~0 Page 07



50mm dia, cylindric,Round belt Temp range:0~40 /-30~0 Page 07



50mm dia, cylindric,Direct-drive Temp range:0~40 /-30~0 Page 07



50mm dia, cylindric,Poly-V plastic Temp range:0~40 /-30~0 Page 07



50mm dia, conic ,Timing belt Temp range:0~40 /-30~0 Page 07



50mm dia, drum,Hex spring loaded Temp range:0~40 /-30~0 Page 11



60mm dia, cylindric,Poly-V plastic Temp range:0~40 /-30~0 Page 13



60mm dia, cylindric,Sprocket Temp range:0~40 /-30~0 Page 13



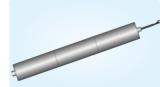
76mm dia, cylindric,Sprocket Temp range:0~40 /-30~0 Page 15



80mm dia, cylindric, Sprocket Temp range:0~40 /-30~0 Page 15



89mm dia, cylindric, Sprocket Temp range:0~40 /-30~0 Page 15



80mm dia, drum,Hex spring loaded Temp range:0~40 /-30~0 Page 18

# Drive Controller



Drive Control Page 17



Drive Control (IP20) Page 17



Drive Control (IP66) Page 17

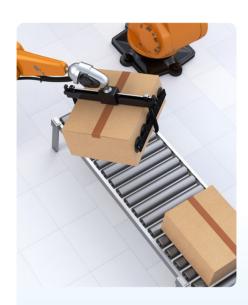


Bus Interface Page 17

05

6

# Ф 50 mm Roller Motor Series



# **Applications**

For box conveyor lines such as cartons, bins, platens or tires. Suitable for linear conveyors, small belt conveyors, especially zero pressure accumulation conveyors. Also for shuttle systems, mating conveyor sections or transplanters with other conveyors.

## **Performance Benefits**

**Energy-saving and Efficiency**: Based on the outstanding overall design, the efficiency of the whole machine is higher than that of competing products.

Flexibility and Diversity: Supports regular Poly-V, round belt and timing belt or sprockets. the motor and gearbox are optimized and upgraded with 11 speed ratios to be available to satisfy more application scenarios.

**Quiet:** Achieve a noise level (50dB) lower than that of competing products (55dB), ensuring the quietness and stability at the usage site.

## **Basic Parameter**

Rated Voltage		24V 48V									
Rated Current	2.2	1.5	2.3								
Start-up Current	5.5	7.8	11.3	2.8	3.8	5.8					
Rated Power	35	50	80	35	50	80					
Maximum Noise	50dB										
Cable Length	500mm(Supports extension cables up to 2M)										
IP Level			IP54	/ IP66							
Tube Materials		Ga	alvanized Stee	I, Stainless Ste	el						
Tube Size	50x1.5mm										
Shaft Mode	M12 male thread hex , Hex 11										
Temp Range			-30 to	+55							

## Ф 50mm Roller Motor Performance Options Table

#### 80 W

Speed Code	Ratio	Rated Output RPM (rpm)	Rated Output Speed (m/s)	Rated Output Turque (N.m)	Start-up Turque (N.m)	Playload (µ=0.05)KG
<b>S</b> 1	5	1380	3.61	0.60	1.49	30
S2	7	986	2.58	0.84	2.09	40
S3	13	531	1.39	1.55	3.88	75
S4	18	383	1.00	2.10	5.24	100
S5	25	276	0.72	2.91	7.28	140
S6	30	230	0.60	3.49	8.73	170
<b>S</b> 7	42	164	0.43	4.89	12.22	240
S8	65	106	0.28	7.35	14.71	360
<b>S</b> 9	78	88	0.23	8.85	17.70	430
S10	90	77	0.20	10.21	18.00	500
S11	108	64	0.17	12.26	18.00	600

5	0	W	

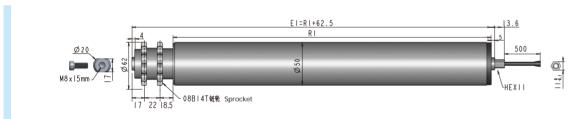
Speed Code	Ratio	Rated Output RPM (rpm)	Rated Output Speed (m/s)	Rated Output Turque (N.m)	Start-up Turque (N.m)	Playload (µ=0.05)KG
S1	5	1380	3.61	0.36	0.90	20
S2	7	986	2.58	0.49	1.23	30
S3	13	531	1.39	0.91	2.28	50
S4	18	383	1.00	1.27	3.18	70
S5	25	276	0.72	1.76	4.40	100
<b>S</b> 6	30	230	0.60	2.13	5.33	115
<b>S</b> 7	42	164	0.43	2.96	7.40	160
S8	65	106	0.28	4.58	11.45	250
<b>S</b> 9	78	88	0.23	5.07	12.68	275
S10	90	77	0.20	5.89	14.73	320
S11	108	64	0.17	7.07	17.68	385

35 W	
Speed Code	

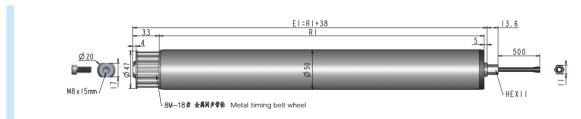
33 11						
Speed Code	Ratio	Rated Output RPM (rpm)	Rated Output Speed (m/s)	Rated Output Turque (N.m)	Start-up Turque (N.m)	Playload (µ=0.05)KG
S1	5	1380	3.61	0.26	0.65	10
52	7	986	2.58	0.34	0.85	15
<b>S</b> 3	13	531	1.39	0.64	1.60	35
54	18	383	1.00	0.89	2.23	50
S5	25	276	0.72	1.24	3.10	70
56	30	230	0.60	1.49	3.73	80
<b>S</b> 7	42	164	0.43	2.07	5.18	110
58	65	106	0.28	2.95	7.38	160
59	78	88	0.23	3.55	8.88	200
S10	90	77	0.20	4.10	10.25	220
S11	108	64	0.17	4.95	12.38	270

## Φ50mm Series External Dimensions

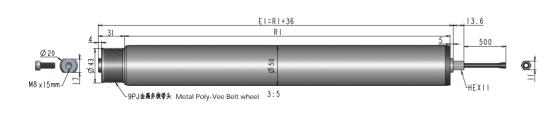
## L: Sprocket Double



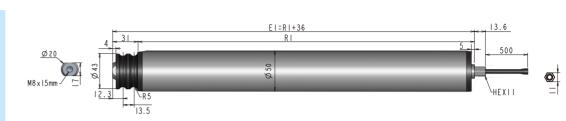
## N:Timing Belt



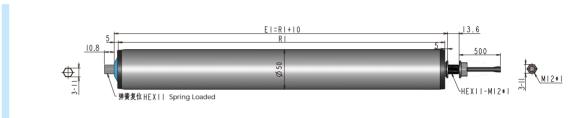
## M:Poly-Vee Steel



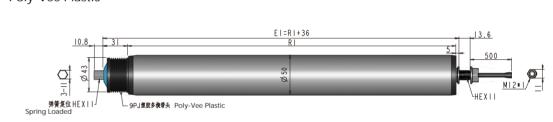
#### O: Round Belt



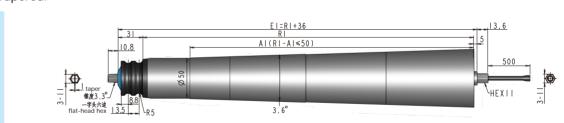
#### Z: Direct-Drive Hex Spring Loaded



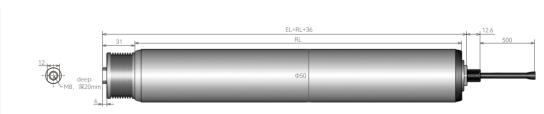
# P: Poly-Vee Plastic



#### Tapered:



#### IP66:



#### Tapered Reference Dimensions

Tapered length	300	350	400	450	500	550	600	650	700	750	800	850	900	950	1000
Minimum Dia	52.5	55.6	52.5	55.6	52.5	55.6	52.5	55.6	52.5	55.6	52.5	55.6	52.5	55.6	52.5
Maximum Dia	71.2	77.6	77.6	84.0	84.0	90.4	90.4	96.8	96.8	103.2	103.2	109.9	109.9	116.0	116.0

# Ф50mm Drum Motor Series



# **Applications**

Application for small and medium-sized belt conveyors with 50-diameter drum Roller Motor. Flexible and efficient in bulk lines with irregular sizes of goods.

## **Performance Benefits**

**Energy-saving and Efficiency:** Based on the outstanding overall design, the efficiency of the whole machine is higher than that of competing products.

**Drum :** Drum-shaped steel tube design ensures belt tension and friction for precise and stable conveying.

**Flexibility:** Motor and gearbox are optimized and upgraded with 11 speed ratios to be available to satisfy more application scenarios.

**Quiet:** Achieve a noise level (50dB) lower than that of competing products (55dB), ensuring the quietness and stability at the usage site.

## **Basic Parameter**

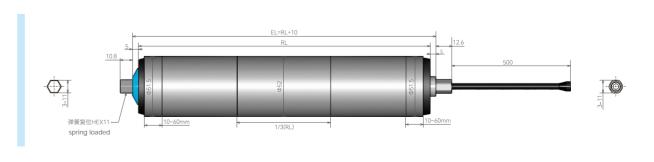
Rated Voltage		24V			48V				
Rated Current	2.2	2.3							
Start-up Current	5.5	7.8	11.3	2.8	3.8	5.8			
Rated Power	35	50	80	35	50	80			
Maximum Noise	50dB								
Cable Length	500mm(Supports extension cables up to 2M)								
IP Level			IP54	/IP66					
Tube Materials			Galvanized Stee	I, Stainless Steel					
Tube Size	φ52x2.5mm								
Shaft Mode	M12 male thread hex , Hex 11								
Temp Range			-30 to	+55					

## Ф50mm Drum Motor Performance Options Table

0 W					
Speed Code	Ratio	Rated Output RPM (rpm)	Rated Output Speed (m/s)	Rated Output Turque (N.m)	Start-up Turque (N.m)
<b>S</b> 1	5	1380	3.75	0.56	1.39
52	7	986	2.68	0.84	2.09
S3	13	531	1.45	1.55	3.88
S4	18	383	1.04	2.01	5.01
S5	25	276	0.75	2.91	7.28
S6	30	230	0.62	3.49	8.36
S7	42	164	0.45	4.89	12.22
58	65	106	0.29	7.35	18.05
59	78	88	0.24	8.85	17.7
S10	90	76	0.21	10.03	25.07
S11	108	63	0.18	12.03	30.09

50 W					
Speed Code	Ratio	Rated Output RPM (rpm)	Rated Output Speed (m/s)	Rated Output Turque (N.m)	Start-up Turque (N.m)
<b>S</b> 1	5	1380	3.75	0.36	0.9
52	7	986	2.68	0.49	1.23
S3	13	531	1.45	0.91	2.28
S4	18	383	1.04	1.27	3.18
S5	25	276	0.75	1.76	4.4
S6	30	230	0.62	2.13	5.33
<b>S</b> 7	42	164	0.45	2.96	7.4
S8	65	106	0.29	4.58	11.45
59	78	88	0.24	5.07	12.68
S10	90	76	0.21	5.89	14.73
S11	108	63	0.18	7.07	17.68

#### Ф50mm Drum Motor Dimension



# Ф60mm Roller Motor Series



# **Applications**

Medium sized pallet conveyor with up to 600KG load. Industry excellence in white goods, truck tires, EV, and other areas of the industry.

## **Performance Benefits**

**Energy-saving and Efficiency :** Based on the outstanding overall design,the efficiency of the whole machine is higher than that of competing products.

**Similar Designs:** From the same platform as the ZWG 50mm Roller Motor, both 50mm and 60mm series can be controlled by the same type of controller.

**Flexibility and Diversity**: Supports regular Poly-V, round belt and timing belt or sprockets. the motor and gearbox are optimized and upgraded with 11 speed ratios to be available to satisfy more application scenarios.

**Quiet :** Achieve a noise level (50dB) lower than that of competing products (55dB), ensuring the quietness and stability at the usage site.

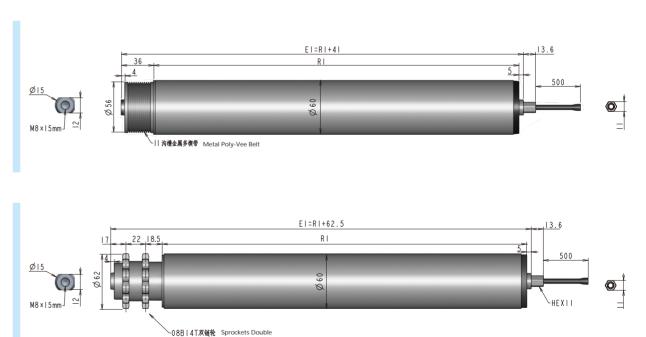
## **Basic Parameter**

	24V			48V						
2.2 3.1 4.5 1.1 1.5										
5.5	7.8	11.3	2.8	3.8	5.8					
35	50	80								
50dB										
500mm(Supports extension cables up to 2M)										
		IP54	/IP66							
		Galvanized Stee	I, Stainless Steel							
		ф50x1	1.5mm							
M12 male thread hex , Hex 11										
		-30 to	o <b>+</b> 55							
	5.5	2.2       3.1         5.5       7.8         35       50	2.2 3.1 4.5 5.5 7.8 11.3 35 50 80  50  500mm(Supports extern  IP54.  Galvanized Stee  φ50x1  M12 male three	2.2 3.1 4.5 1.1 5.5 7.8 11.3 2.8 35 50 80 35 50dB 500mm(Supports extension cables up to IP54/IP66 Galvanized Steel, Stainless Steel φ50x1.5mm M12 male thread hex , Hex 11	2.2 3.1 4.5 1.1 1.5 5.5 7.8 11.3 2.8 3.8 35 50 80 35 50  50dB  500mm(Supports extension cables up to 2M)  IP54/IP66  Galvanized Steel, Stainless Steel  φ50x1.5mm  M12 male thread hex , Hex 11					

# Ф60mm Roller Motor Performance Options Table

Speed Code	Ratio	Rated Output RPM (rpm)	Rated Output Speed (m/s)	Rated Output Turque (N.m)	Start-up Turque (N.m)	Playload (µ=0.05)KG
<b>S</b> 1	5	1380	4.34	0.60	1.49	30
S2	7	986	3.10	0.84	2.09	40
S3	13	531	1.67	1.55	3.88	70
S4	18	383	1.20	2.10	5.24	100
S5	25	276	0.87	2.91	7.28	140
S6	30	230	0.72	3.49	8.73	165
<b>S</b> 7	42	164	0.52	4.89	12.22	230
S8	65	106	0.33	7.35	14.71	350
<b>S</b> 9	78	88	0.28	8.85	17.70	420
S10	90	77	0.24	10.21	18.00	500
S11	108	64	0.20	12.26	18.00	600

## Ф60mm Roller Motor Dimension



# **Applications**

Focused on pallet conveyor applications, it can support payloads up to 1500KG, making it easier to design and install drive pallet conveyors. The simple integrated design combined with low power consumption provides customers with efficient space and energy utilization solutions.





## **Performance Benefits**

**Energy-saving and Efficiency :** 48V brushless DC miniature motor with high precision gearbox ensures high efficiency and high torque while maintaining low power consumption.

**Flexibility:** Controller supports free speed regulation function, which can be used in conjunction with the electric roller to meet the customer's flexible trial needs.

**Quiet:** Achieve a noise level (50dB) lower than that of competing products (55dB), ensuring the quietness and stability at the usage site.

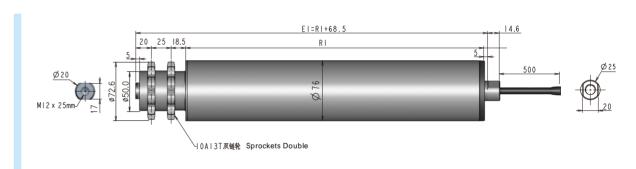
## **Basic Parameter**

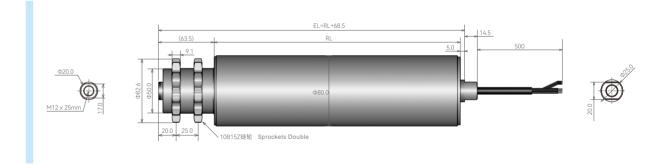
Rated Voltage		48V								
Rated Current		6								
Start-up Current		15.0								
Rated Power		220								
Maximum Noise		50dB(1m)								
Cable Length	500mm	500mm(Supports extension cables up to 2M)								
IP Level		IP54 / IP66								
Tube Materials	Galvanized Stee	el, Stainless Steel,Carbon Steel Ch	nrome Plated							
Tube Size	ф76x3mm	ф80x3mm	ф89x3mm							
Shaft Mode	Dou	uble-flat output shaft ( 25 x 20	)							
Temp Range		-30 to +55								

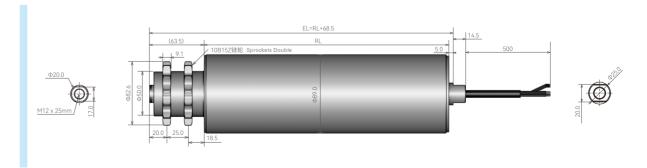
## Ф76/80/89mm Roller Motor Performance Options Table

Dia	Speed Code	Ratio	Rated Output RPM (rpm)	Rated Output Speed (m/s)	Rated Output Turque (N.m)	Start-up Turque (N.m)	Playload (µ=0.05) KG
Ф76	S1	17	265	1.05	8.48	21.21	350
(220W)	S2	70	64	0.26	34.23	85.58	1500
Ф80	S1	17	265	1.11	8.48	21.21	300
(220W)	S2	70	64	0.27	34.23	85.58	1400
Ф89	S1	17	265	1.23	8.48	21.21	280
(220W)	52	70	64	0.30	34.23	85.58	1200

## Φ76/80/89mm Roller Motor Dimension







#### Φ76/80/89mm Drive Control

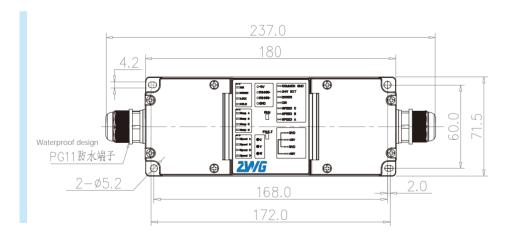


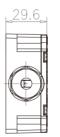
I/O controller, DIP code switches for setting the direction of rotation, 16 clock different start/stop ramps and 15 levels of speed gears. Digital inputs and outputs are provided to act as an interface to higher level controls and can accept external PLC control signals.

## **Function**

- 1. Speed Setting (DIP switch 15 gears, IO input 7 gears)
- 2. Rotation Direction Control (DIP switch/ IO Input)
- 3. Acceleration and Braking Ramp Adjustment
- 4. LED Light Status Indicator
- 5. Braking Resistor
- 6. E-brake activation
- 7. PNP and NPN switching
- 8. Digital and analog switching

#### Φ 76 / 80 / 89 Drive Control Dimension





# Ф80mm Drum Motor Series

# **Applications**

Application for large and medium-sized belt conveyors with 80-diameter drum Roller Motor. Flexible and efficient in bulk lines with irregular sizes of goods.



## **Performance Benefits**



**Energy-saving and Efficiency:** Based on the outstanding overall design, the efficiency of the whole machine is higher than that of competing products.

**Drum :** Drum-shaped steel tube design ensures belt tension and friction for precise and stable conveying.

**Flexibility:** Motor and gearbox are optimized and upgraded with 11 speed ratios to be available to satisfy more application scenarios.

Quiet: Achieve a noise level (50dB) lower than that of competing products (55dB), ensuring the quietness and stability at the usage site.

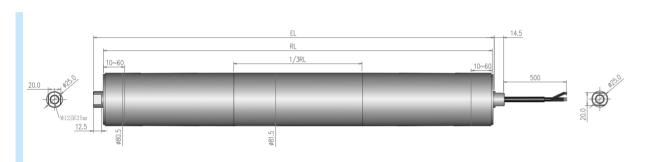
Rated Voltage	48V
Rated Current	6
Start-up Current	15.0
Rated Power	220
Maximum Noise	50dB
Cable Length	500mm(Supports extension cables up to 2M)
IP Level	IP54/IP66
Tube Materials	Galvanized Steel, Stainless Steel, Carbon Steel Chrome Plated
Tube Size	φ81.5x3.75mm
Shaft Mode	Double-flat output shaft ( 25 x 20 )
Temp Range	-30 to +55

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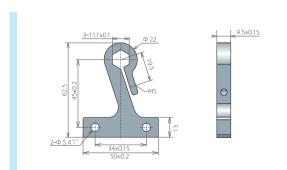
## Φ80 Drum Motor Performance Options Table

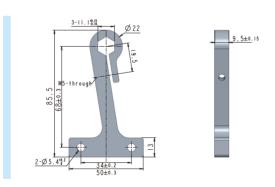
Speed Code	Ratio	Rated Output RPM (rpm)	Rated Output Speed (m/s)	Rated Output Turque (N.m)	Start-up Turque (N.m)
<b>S</b> 1	17	265	1.11	7.86	19.66
S2	70	64	0.27	31.58	47.36

## Φ80 Drum Motor Diemension



#### **Fixed accessories Diemension**





## Drive Control 50/60 IO Version

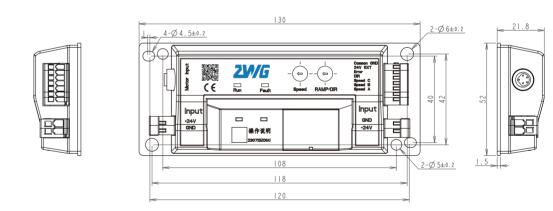


I/O controller, 2 rotary code switches for setting the direction of rotation and 8 different start/stop ramps and 15 levels of speed gears. Digital inputs and outputs are also provided to interface with higher level controls and to accept signals from external PLC controls.

## **Function**

- 1. Speed Setting (RCS switch 15 gears, IO input 7 gears)
- 2. Rotation Direction Control (Rotary code switch/ IO Input)
- 3. Acceleration and Braking Ramp Adjustment
- 4. LED Light Status Indicator
- 5. Braking Resistor
- 6. RS485 Communication Support
- 7. PNP and NPN switching
- 8. Digital and analog switching

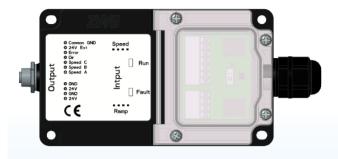
## **Drive Control Dimension**



## **Basic Parameters**

Item	Specification
Drive Type	Internal (50/60 Roller Motor), External (76/80/89 Roller Motor)
Dated Innut Valtage	Rated Voltage 24V: 18 ~ 29.6V DC
Rated Input Voltage	Rated Voltage 48V: 45 ~ 54.6V DC
Drive Communication Mode	I/O
Temp Range	0 ~ +55
Humidity Range	< 85%

## **IP54 Drive Control**



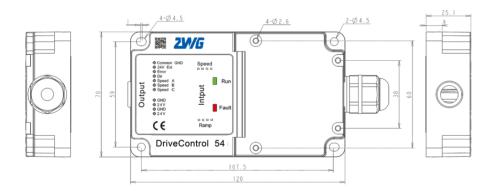
I/O Controller. 2 DIP switches can be used to set the direction of rotation and 8 different start/stop ramps and 15 levels of speed. Digital inputs and outputs are also provided to serve as an interface to higher level controls and can accept signals from external PLC controls.

IP54 Protection Class, meeting the requirements of stable operation in humid and ultra-low-temperature freezing environments.

#### **Function**

- 1. Speed Setting (DIP switch 15 gears, IO input 7 gears)
- 2. Rotation Direction Control (DIP switch/ IO Input)
- 3. Acceleration and Braking Ramp Adjustment
- 4. LED Light Status Indicator
- 5. Braking Resistor

## **Drive Control Diemension**



## **Basic Parameters**

Item	Specification
Datad Innuit Valtage	Rated Voltage 24V: 18.~ 29.6V DC
Rated Input Voltage	Rated Voltage 48V: 45 ~ 54.6V DC
Drive Communication Mode	1/0
IP Potection Class	IP54
Maximum Altitude	1000M
Temp Range	-40 ~ +55
Humidity Range	< 85%
Power Cable	1.5 Square millimetre
I/O Control Cable	0.08 ~ 0.5 Square millimetre

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# **Bus Interface**



Bus Interface are available in several versions supporting PROFINET, EtherCAT and CANOPEN.

Power is supplied to the Bus Interface and Roller Motor independently of each other. Each of the 4 Roller Motors can be independently controlled off or in different operating states while maintaining bus communication with sensors activation.

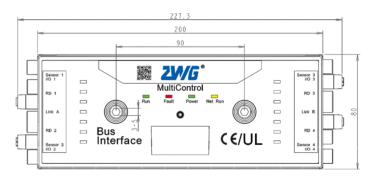
Addressing and naming of sensors and Roller Motor can be done through PLC software. Serial addressing and naming of new Bus Interfaces using the Teach-In Tool.

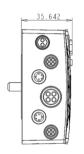
## **Function**

**Easy Operation** - one control card can be used for various types of networks such as PROFINET and EtherCat ( simply by switching bus protocols).

- 1. Separate power supply for Roller Motor
- Easy usage and exchange, no addressing configuration.
- 3. LED Light Status Indicator for all function.
- 4. Integrated logic for zero-pressure accumulation conveyance.
- 5. Configuration via PLC, Web and the following tools:
- Control of the Roller Motor's speed, direction of rotation, and start/stop ramp.
- Configuration of Sensor and Timer Properties.
- Error signal handling
- Logic (single/sequential release)
- 6. Limit voltage through braking chopper.
- 7. Variable processing image is used to optimize the amount of data transferred between Bus Interface and PLC.
- 8. Functional grounding connection of the shielding layer of the communication line.
- 9. Reverse polarity protection for voltage supply.
- 10. Short-circuit protection design for output and output voltage supply.

## **Bus Interface Diemension**





## **Basic Parameters**

Item	Specification
Rated Input Voltage	24V: 18~26.5V DC
Drive Communication Mode	10
IP Potection Class	IP54
Maximum Altitude	1000 m
Temp Range	-40 ~ 55°C
Humidity Range	< 85%
Power Cable	1.5mm2
I/O Control Cable	0.08 - 0.5 mm²

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# **ZWG Belt Conveyor Roller Motor Series**

#### **Product Overview**

ZWG Belt Conveyor Belt Roller Motor is a new generation of Roller Motor with built-in integration of brushless DC motor, gearbox and electronic control system.

Compared with the traditional geared motors used in belt lines, ZWG products have the advantages of simple structure, easy disassembly and assembly, free speed regulation, energy saving and high efficiency. Based on 50mm Roller Motor platform, ZWG supports different roller surface materials (rubberized, rubber-coated, knurled, tapered) to meet different project application scenarios. 300/400/500 standard lengths can meet the needs of most lines, widely used in packaging industry, assembly line, automation industry and other scenarios.

## **Product Functions**

#### Speed Adjustment

- The rotating speed can be adjusted via the I/O interface.
- The external speed adjustment button enables 20 levels of speed adjustment.

#### Closed-loop Control

Closed-loop control of the rotating speed can achieve more stable output speed.



#### **Product Overview**

#### 1. Parameters

Power Supply Voltage: 24 V PWM Frequency: 20 K Maximum Continuous Output Current: 3 A Peak Current: 5 A

Operating Temperature: -40 ~ 85°C

#### 2. Communication

Analog Interface: 5-24 V Communication Protocol: custom Logic

#### 3. Basic Functions

Support 3 hall sensor Support for using Magnetic Encoder: N/A

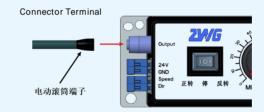
#### 4. Functional Scope

Operating Mode: speed and current can be controlled through settings Fault Protection: undervoltage, overvoltage. overcurrent, and stalled rotation Supported Motor Type: BLDC motor



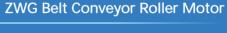


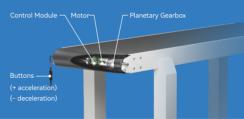
#### 6. Wiring Instructions



Discrete - wire Terminal









**Easy Installation** 

**Stepless Speed Regulation** 

**High Efficiency** 

62%~70%. 24% higher efficiency than traditional speed control motors (under the same load conditions)

# **Traditional Speed Control Motor**

# Drive Wheel - Sprocket - Chain - Speed Control

#### product structure

method



#### **Complex Mechanism** Assembled from a large motor, gearbox, chain wheel, passive drum, protective cover, speed controller, and power supply.

# Installation



The product occupies a significant space with a bulky size, making assembly and debugging of multiple components challenging and not conducive to operation.

#### **Stepwise Speed Control Speed Control**



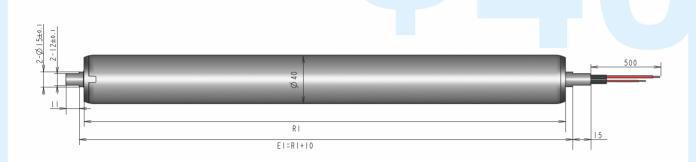
The drive settings are complex with four-speed steps: 20 Hz low speed, 30 Hz medium speed, 40 Hz high speed, and 50 Hz

## **Low Efficiency**



45%~50%. Low precision within the multiple transmission components, leading to low efficiency.

# Ф40mm Series



## Parameters:

Rated Voltage: 24V
Rated Current: 1.3A
Starting Current: 3A
Rated Output: 25W

Maximum Decibel Level: 50dB

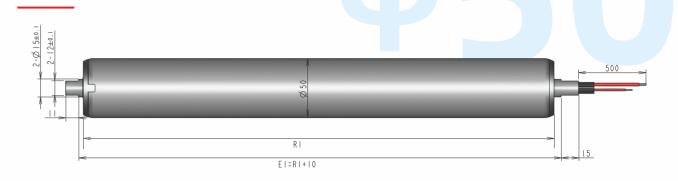
Cable Length: 500mm

Protection Level: IP54
Galvanized Steel Pipe
Size of the Pipe: 40x1mm
Double D Steering Shaft

Operating Temperature: 0°C~40°C/-30°C~0°C

Models	Length (mm)	Gear Ratio	Output (W)	Rated Torque (N.m)	Rated Speed (rpm)	Starting Torque (N.m)	Starting Load (Kg)	Starting Current (A)	Rated Linear Velocity of the Pulley(m/min)
ZWGA2440-0300-006-25-AZ-T3-H4-01		6	25	0.2	783	0.6	3	≤3	98
ZWGA2440-0300-016-25-AZ-T3-H4-01		16	25	0.6	294	1.6	8	≤3	37
ZWGA2440-0300-036-25-AZ-T3-H4-01	200	36	25	1.4	131	3.5	17	≤3	16
ZWGA2440-0300-064-25-AZ-T3-H4-01	300	64	25	2	73	5.2	25	≤3	9
ZWGA2440-0300-096-25-AZ-T3-H4-01		96	25	3.1	49	7.8	38	≤3	6
ZWGA2440-0300-156-25-AZ-T3-H4-01		156	25	5	30	13	62	≤3	3.8
ZWGA2440-0400-006-25-AZ-T3-H4-01		6	25	0.2	783	0.6	3	≤3	98
ZWGA2440-0400-016-25-AZ-T3-H4-01		16	25	0.6	294	1.6	8	≤3	37
ZWGA2440-0400-036-25-AZ-T3-H4-01		36	25	1.4	131	3.5	17	≤3	16
ZWGA2440-0400-064-25-AZ-T3-H4-01	400	64	25	2	73	5.2	25	≤3	9
ZWGA2440-0400-096-25-AZ-T3-H4-01		96	25	3.1	49	7.8	38	≤3	6
ZWGA2440-0400-156-25-AZ-T3-H4-01		156	25	5	30	13	62	≤3	3.8
ZWGA2440-0500-006-25-AZ-T3-H4-01		6	25	0.2	783	0.6	3	≤3	98
ZWGA2440-0500-016-25-AZ-T3-H4-01		16	25	0.6	294	1.6	8	≤3	37
ZWGA2440-0500-036-25-AZ-T3-H4-01		36	25	1.4	131	3.5	17	≤3	16
ZWGA2440-0500-064-25-AZ-T3-H4-01	500	64	25	2	73	5.2	25	≤3	9
ZWGA2440-0500-096-25-AZ-T3-H4-01		96	25	3.1	49	7.8	38	≤3	6
ZWGA2440-0500-156-25-AZ-T3-H4-01		156	25	5	30	13	62	≤3	3.8

# Ф50mm Series



## Parameters:

Rated Voltage: 24V Rated Current: 2.1A Starting Current: 5A Rated Output: 35W

Maximum Decibel Level: 50dB

Cable Length: 500mm Protection Level: IP54 Galvanized Steel Pipe

Size of the Pipe: 50x1.5mm

Rubber Lagging Type: 2 mm/ 5 mm PVC Rubber Sleeve;

2 mm PU Rubber Sleeve (TAB)

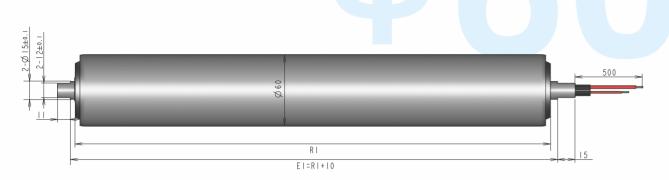
Conical Drum: standard drum (plastic sleeve cone)

Double D Steering Shaft

Operating Temperature: 0°C~40°C/-30°C~0°C

Models	Length (mm)	Gear Ratio	Output (W)	Rated Torque (N.m)	Rated Speed (rpm)	Starting Torque (N.m)	Starting Load (Kg)	Starting Current (A)	Rated Linear Velocity of the Pulley(m/min)
ZWGA2450-0300-006-35-AZ-T3-H4-01		6	35	0.3	873	1	4	≤5	137
ZWGA2450-0300-017-35-AZ-T3-H4-01		17	35	0.8	291	2	10	≤5	45
ZWGA2450-0300-034-35-AZ-T3-H4-01	200	34	35	1.7	146	4	20	≤5	22
ZWGA2450-0300-072-35-AZ-T3-H4-01	300	72	35	3.3	69	8	38	≤5	10
ZWGA2450-0300-102-35-AZ-T3-H4-01		102	35	4.6	49	12	53	≤5	7
ZWGA2450-0300-145-35-AZ-T3-H4-01		145	35	6.6	34	17	75	≤5	5
ZWGA2450-0400-006-35-AZ-T3-H4-01		6	35	0.3	873	1	4	≤5	137
ZWGA2450-0400-017-35-AZ-T3-H4-01		17	35	0.8	291	2	10	≤5	45
ZWGA2450-0400-034-35-AZ-T3-H4-01	400	34	35	1.7	146	4	20	≤5	22
ZWGA2450-0400-072-35-AZ-T3-H4-01	400	72	35	3.3	69	8	38	≤5	10
ZWGA2450-0400-102-35-AZ-T3-H4-01		102	35	4.6	49	12	53	≤5	7
ZWGA2450-0400-145-35-AZ-T3-H4-01		145	35	6.6	34	17	75	≤5	5
ZWGA2450-0500-006-35-AZ-T3-H4-01		6	35	0.3	873	1	4	≤5	137
ZWGA2450-0500-017-35-AZ-T3-H4-01		17	35	0.8	291	2	10	≤5	45
ZWGA2450-0500-034-35-AZ-T3-H4-01		34	35	1.7	146	4	20	≤5	22
ZWGA2450-0500-072-35-AZ-T3-H4-01	500	72	35	3.3	69	8	38	≤5	10
ZWGA2450-0500-102-35-AZ-T3-H4-01		102	35	4.6	49	12	53	≤5	7
ZWGA2450-0500-145-35-AZ-T3-H4-01		145	35	6.6	34	17	75	≤5	5

# Ф60mm Series



## Parameters:

Rated Voltage : 24V
Rated Current : 2.1A
Starting Current: 5A
Rated Output: 35W

Maximum Decibel Level: 50dB

Cable Length: 500mm Protection Level: IP54 Galvanized Steel Pipe

Size of the Pipe: 50x1.5mm

Rubber Lagging Type: 2 mm/5 mm PVC Rubber Sleeve;

2 mm PU Rubber Sleeve (TAB)

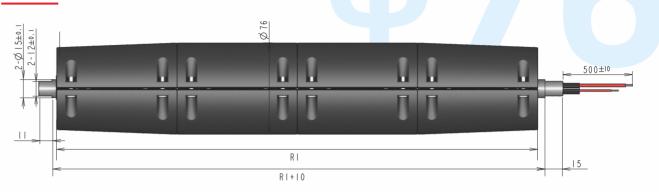
Conical Drum: standard drum (plastic sleeve cone)

Double D Steering Shaft

Operating Temperature: 0°C~40°C/-30°C~0°C

Models	Length (mm)	Gear Ratio	Output (W)	Rated Torque (N.m)	Rated Speed (rpm)	Starting Torque (N.m)	Starting Load (Kg)	Starting Current (A)	Rated Linear Velocity of the Pulley(m/min)
ZWGA2450-0300-006-35-DZ-T3-H4-01		6	35	0.3	873	1	3	≤5	165
ZWGA2450-0300-017-35-DZ-T3-H4-01		17	35	0.8	291	2	8	≤5	55
ZWGA2450-0300-034-35-DZ-T3-H4-01	200	34	35	1.7	146	4	16	≤5	27.5
ZWGA2450-0300-072-35-DZ-T3-H4-01	300	72	35	3.3	69	8	31	≤5	13
ZWGA2450-0300-102-35-DZ-T3-H4-01		102	35	4.6	49	12	44	≤5	9
ZWGA2450-0300-145-35-DZ-T3-H4-01		145	35	6.6	34	17	63	≤5	6.5
ZWGA2450-0400-006-35-DZ-T3-H4-01		6	35	0.3	873	1	3	≤5	165
ZWGA2450-0400-017-35-DZ-T3-H4-01		17	35	0.8	291	2	8	≤5	55
ZWGA2450-0400-034-35-DZ-T3-H4-01	400	34	35	1.7	146	4	16	≤5	27.5
ZWGA2450-0400-072-35-DZ-T3-H4-01	400	72	35	3.3	69	8	31	≤5	13
ZWGA2450-0400-102-35-DZ-T3-H4-01		102	35	4.6	49	12	44	≤5	9
ZWGA2450-0400-145-35-DZ-T3-H4-01		145	35	6.6	34	17	63	≤5	6.5
ZWGA2450-0500-006-35-DZ-T3-H4-01		6	35	0.3	873	1	3	≤5	165
ZWGA2450-0500-017-35-DZ-T3-H4-01		17	35	0.8	291	2	8	≤5	55
ZWGA2450-0500-034-35-DZ-T3-H4-01	500	34	35	1.7	146	4	16	≤5	27.5
ZWGA2450-0500-072-35-DZ-T3-H4-01	500	72	35	3.3	69	8	31	≤5	13
ZWGA2450-0500-102-35-DZ-T3-H4-01		102	35	4.6	49	12	44	≤5	9
ZWGA2450-0500-145-35-DZ-T3-H4-01		145	35	6.6	34	17	63	≤5	6.5

# Ф76mm Series



## Parameters:

Rated Voltage : 24V Rated Current : 2.1A Starting Current: 5A Rated Output: 35W

Maximum Decibel Level: 50dB

Cable Length: 500mm Protection Level: IP54 Galvanized Steel Pipe

Size of the Pipe: 50x1.5mm

Rubber Lagging Type: 2 mm/ 5 mm PVC Rubber Sleeve;

2 mm PU Rubber Sleeve (TAB)

Conical Drum: standard drum (plastic sleeve cone)

Double D Steering Shaft

Operating Temperature: 0°C~40°C/-30°C~0°C

Models	Length (mm)	Gear Ratio	Output (W)	Rated Torque (N.m)	Rated Speed (rpm)	Starting Torque (N.m)	Starting Load (Kg)	Starting Current (A)	Rated Linear Velocity of the Pulley(m/min)
ZWGA2450-0300-006-35-EZ-T3-H4-01		6	35	0.3	873	1	3	≤5	208
ZWGA2450-0300-017-35-EZ-T3-H4-01		17	35	0.8	291	2	6	≤5	70
ZWGA2450-0300-034-35-EZ-T3-H4-01	200	34	35	1.7	146	4	13	≤5	35
ZWGA2450-0300-072-35-EZ-T3-H4-01	300	72	35	3.3	69	8	25	≤5	16.5
ZWGA2450-0300-102-35-EZ-T3-H4-01		102	35	4.6	49	12	35	≤5	12
ZWGA2450-0300-145-35-EZ-T3-H4-01		145	35	6.6	34	17	49	≤5	8
ZWGA2450-0400-006-35-EZ-T3-H4-01		6	35	0.3	873	1	3	≤5	208
ZWGA2450-0400-017-35-EZ-T3-H4-01		17	35	0.8	291	2	6	≤5	70
ZWGA2450-0400-034-35-EZ-T3-H4-01	400	34	35	1.7	146	4	13	≤5	35
ZWGA2450-0400-072-35-EZ-T3-H4-01	400	72	35	3.3	69	8	25	≤5	16.5
ZWGA2450-0400-102-35-EZ-T3-H4-01		102	35	4.6	49	12	35	≤5	12
ZWGA2450-0400-145-35-EZ-T3-H4-01		145	35	6.6	34	17	49	≤5	8
ZWGA2450-0500-006-35-EZ-T3-H4-01		6	35	0.3	873	1	3	≤5	208
ZWGA2450-0500-017-35-EZ-T3-H4-01		17	35	0.8	291	2	6	≤5	70
ZWGA2450-0500-034-35-EZ-T3-H4-01	500	34	35	1.7	146	4	13	≤5	35
ZWGA2450-0500-072-35-EZ-T3-H4-01	500	72	35	3.3	69	8	25	≤5	16.5
ZWGA2450-0500-102-35-EZ-T3-H4-01		102	35	4.6	49	12	35	≤5	12
ZWGA2450-0500-145-35-EZ-T3-H4-01		145	35	6.6	34	17	49	≤5	8