

# ***FORWARD***

## ***C8 CORING DRILL RIG***

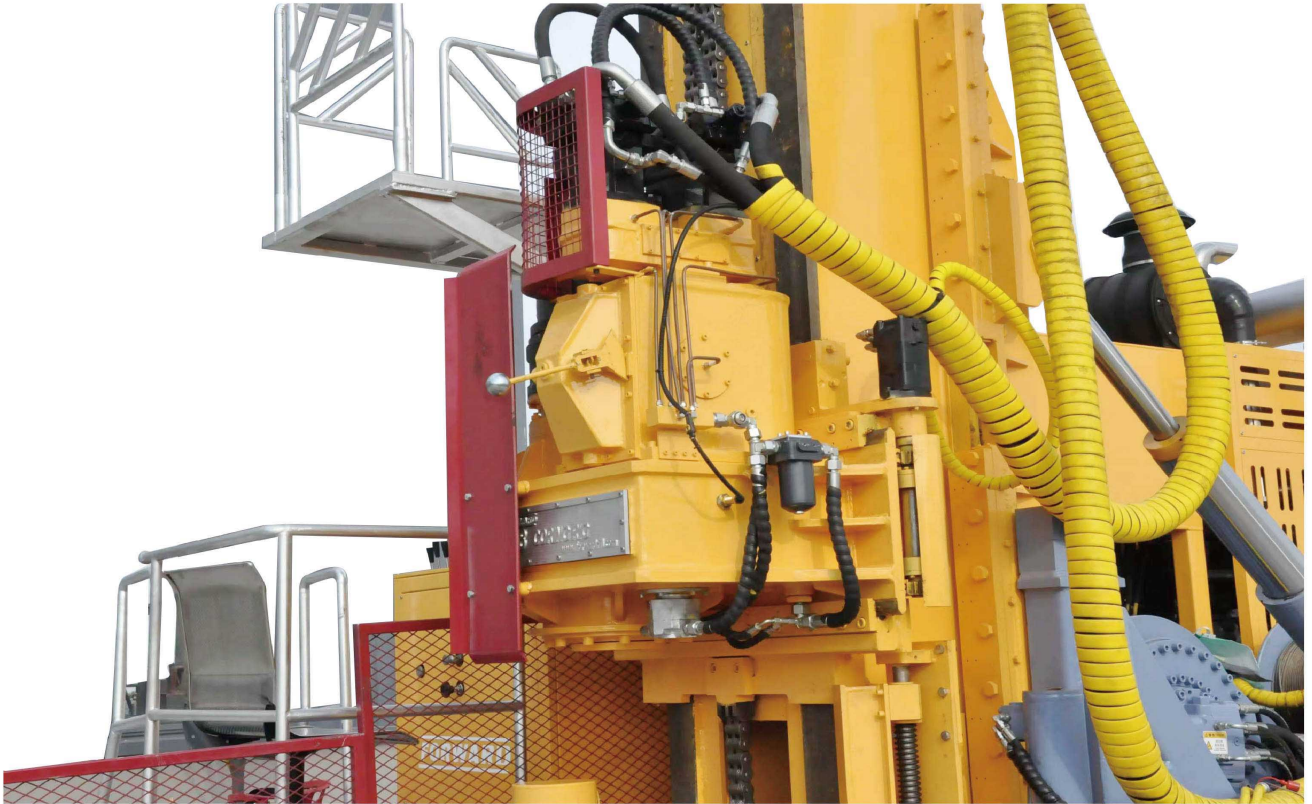
FORWARD'S C8 is a very strong crawler mounted rig with all the user-friendly functions drillers are looking for and all at their fingertips. The rigs are built under strict quality control protocols and are rigorously tested before dispatch. The C8 has been built with reliability in mind and is assembled using only the very best first-world components such as Danfoss pumps, valves, hydraulic motors, Manuli Hoses and Cummins engines.



The C8 has the 3 speeds gear box provides free combination of torque and rotation speed. The C8 equipped PQ chuck and 4700 mm stroke of rotation facilitates handling of rods of 4.5 meters length.

The height of the mast 14 meters, can lift 9 meters rod one time.

The foldable mast and lifting supports ensure easy operation. The modern design with safety features such as safety guards and emergency stop buttons makes the rig user-friendly and safe to operate.



### DRILL HEAD

- Drill head is suitable for drilling with rods of B-P series, rods diameter is from 55.5mm to 114.3mm, inner diameter from main axle is 121mm.
- Patented jaws with chuck and hydraulic opening/spring closing function insure fail-safe operation. Spring clamp and disk chuck clutch drill rods securely.
- Drill head with direct drive from hydraulic cylinder ensure stability during drilling process, as well as more accurate and reliable pressure regulation while drilling with pressure increase or decrease.
- There is a function of lateral displacement of the drill head.

## MAST

- Rigid design of the mast provides superior performance and reliability even under the toughest geological conditions. Separate allocation of operator work place and mast lift/ extend control valve seriously reduces malfunction probability during work.
- Mast is installed in working position for drilling using two hydraulic cylinders, which are equipped with balancing valves to increase security.
- The foldable telescopic mast ensures the reliability of drilling. The underside end of the drilling mast anchors the ground surface while drilling, providing additional stability.







### OPERATOR PANEL

- The foldable telescopic mast ensures the reliability of drilling. The underside end of the drilling mast anchors the ground surface while drilling, providing additional stability.





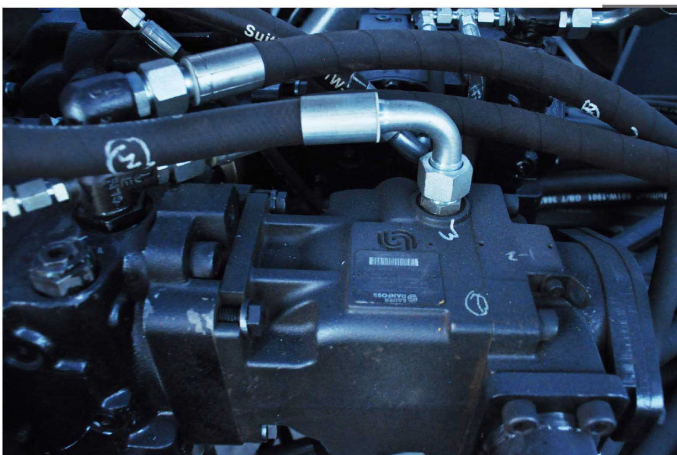
## HOOD

the steel hood provides strong protection. Every wall of the Hood can be taking off when the very hot weather, and which ensure easy access to maintenance of engine and hydraulic system.



## Carriage Feeding back

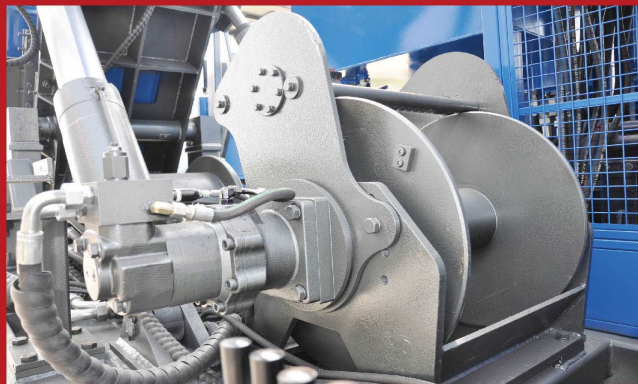
The carriage be driven by hydraulic cylinder, the feeding more accurate and smoothly.



## HYDRAULIC SYSTEM

Hydraulic pumps are piston variable pump, the valve is PVG32 variable valve, the motor is piston variable motor, all from Danfoss, ensuring easy maintenance.

## TECHNICAL FEATURES FORWARD C8



### MAIN WINCH

Mounting of main winch on mast minimizes coring drill rig's vibration.



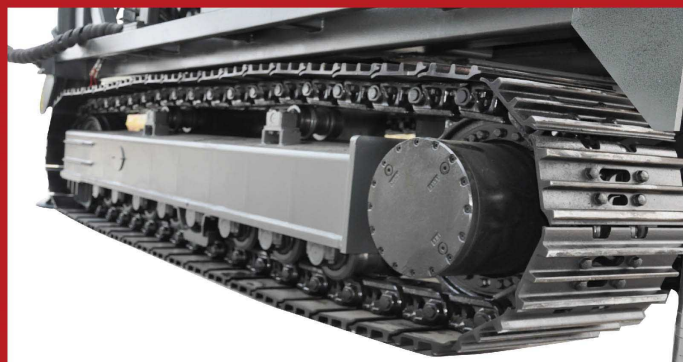
### LINE WINCH

4500

Mounting of the line winch have 2000 mts capacity. Also equipped the line system.

### CRAWLER CHASSIS

Crawler chassis of the drill rig is equipped with hydraulic motors of Korean production, which guarantee high operation quality.







## TECHNICAL SPECIFICATIONS FORWARD C8





## TECHNICAL SPECIFICATIONS

ROD SIZE		Fluid Filled	
Drill Rod/Core Barrel		Hole Depth (Meters)	Hole Depth (Feet)
NRQ/NQ/NQ2		3 000	9 842
HRQ/HQ		2 400	7 874
PHD/PQ		1 750	5 742

\*The figures have been calculated based on a vertical, straight, clean down hole using a 12 000Kg hoist (single line pull). Actual drilling capacity will depend on in-hole tools, conditions, drilling techniques and equipment used.

### Prime Mover

Cummins QSL8.9-C360, liquid cooled, turbo charged, inter-cooled diesel engine, 6 Cylinders.

	Metric	U.S.
Displacement	8.9 L	8.9L
Power (maximum) at 2,500 RPM	268 KW	360 HP
Emissions Certification	EU III	EU III

### Torque and RPM Ratings

(Hydraulic motor at maximum/minimum displacement, prime mover at 2,100 RPM)

	Speed (no load)	Torque (stall)
	RPM	Nm
	0 – 1280	7 200

NOTE: Drill head output speed and torque are infinitely variable in each gear range as indicated. Actual rotation speed is affected by engine RPM and hydraulic motor displacement setting.

Hydraulic System		
	Metric	U.S.
<b>Primary Pump</b>	Axial piston, variable displacement load sensing, pressure compensated with low pressure standby.	
Max Flow	300 L/min	68 gpm
Maximum Pressure*	32 Mpa	4 495 psi
<b>Secondary Pump</b>	Axial piston, variable displacement load sensing, pressure compensated with low pressure standby.	
Max Flow	260 L/min	59 gpm
Maximum Pressure*	28 Mpa	4 060 psi
<b>Tertiary Pump</b>	Axial piston, variable displacement load sensing, pressure compensated with low pressure standby.	
Max Flow	120 L/min	34.8 gpm
Maximum Pressure*	25 Mpa	4 060 psi
<b>Auxiliary Pump I</b>	Gear, matic axial clearance compensation mechanism assures high volumetric efficiency for long time	
Max Flow	25 L/min	11.6 gpm
Maximum Pressure*	20 Mpa	2 900 psi
<b>Auxiliary Pump II</b>	Gear, matic axial clearance compensation mechanism assures high volumetric efficiency for long time	
Max Flow	8 L/min	4.75 gpm
Maximum Pressure*	5 Mpa	2 900 psi
*Factory setting		

Drill Head	
Stand PQ – Hollow Spindle	
Rotation Motor	Danfoss hydraulic motor – variable/reversible
Head lateral movement	Hydraulically operation
Hydraulic PQ Chuck	Hydraulically opened. Disk spring closed.
	Axial holding capacity of 244 640 N (55 000 lbf)
Drill Head Lubrication	Force fed bearings, oil bath for gears
Drill Head Lubricating Oil Filtration	25 micron high pressure oil filter

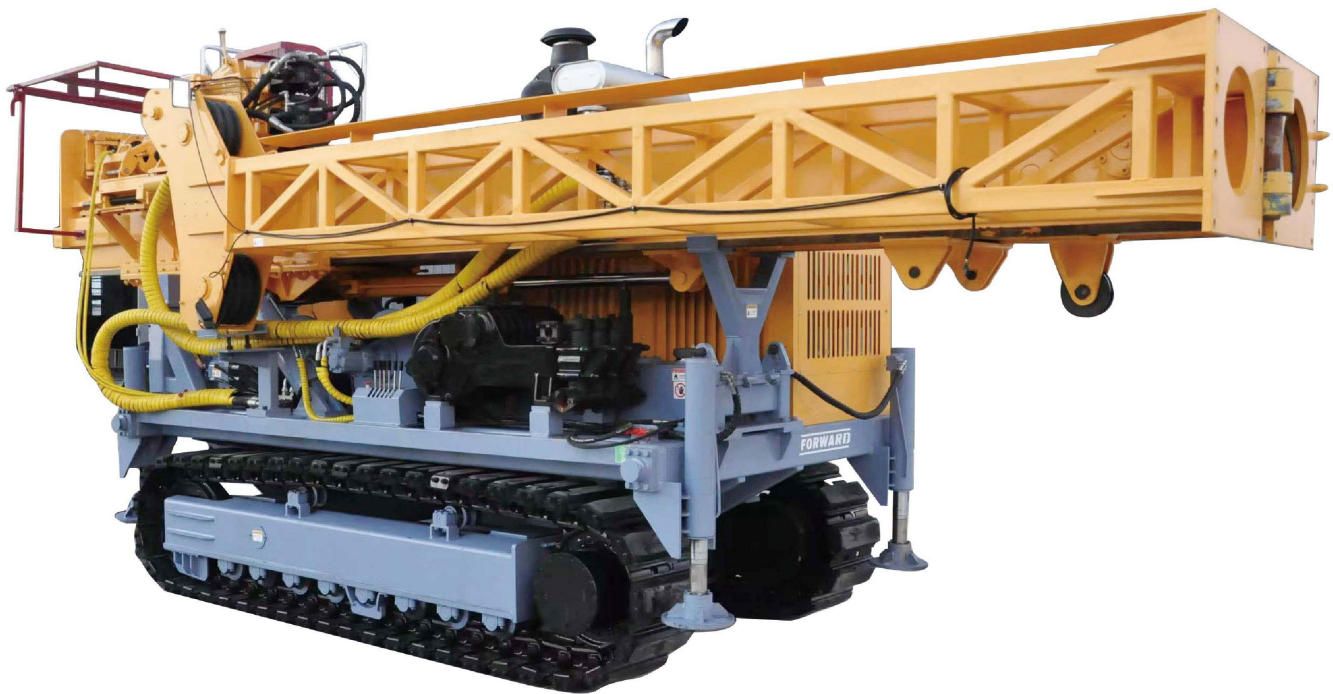
# TECHNICAL FEATURES FORWARD C8

Drill Mast And Feed System				
	Metric		U.S.	
Feed Stroke	4.7 m		15.4 ft	
Feed Pull	295 000 N		66 318 lbf	
Feed Thrust	152 000 N		34 170 lbf	
Rod pull	9 m		30 ft	
Drilling Angle	30° off horizontal to 90° vertical down			
Draw Works				
	Metric		U.S.	
Main Line Hoist				
Double speed motor				
Hook Load ( single part line)	25000		55 115	
Bare Drum	12 000 Kg		26 445 lb	
Hoisting Speed (single part line)				
High Speed (Bare Drum)	85 m/min		278 ft/min	
Low Speed (Bare Drum)	50 m/min		164 ft/min	
Main Hoist Cable	28mm	22mm	1.1 inch	0.886 in
Minimum Breaking Strength	50 000 kgs	25 600 Kg	110 231 lbf	56437 Lbf
Foot Clamp Capacity	PWT			
Wireline Hoist				
Line Pull				
Bare Drum	2 800kgs	1 500 Kg	6 170 lbf	3 300 lb
Full Drum	850 kgs	425 Kg	1 880 lbf	940 lb
Line Speed				
Bare Drum	121 m/min		395 m/min	
Full Drum	430 m/min		1 410 m/min	
Drum Capacity(8mm swaged)	4 500 m	1 600 m	14 763 ft	5 250 ft
Minimum Breaking Strength	5 500 kgf	3 420 Kg	12 125 lbf	7 540 lb
Additional Information				
	Metric		U.S.	
Fuel Tank Capacity	200 L		52 US gal	
Fluid Circulation Pump				
Single-Action Triplex Piston Pump, Manual shift, Pump Speed are infinitely variable.				
	Metric		U.S.	
Displacement	0 - 320 LPM		0 - 84.5 gpm	
Pressure	0 - 7 Mpa		0 - 1 015 psi	



## DIMENSIONS AND WEIGHT

Dimensions and Weight	
Weight	25 500 Kg
Transportation Dimensions (L×W×H)	8 400 × 2 500 × 2 700 mm





CONTACT INFORMATION:  
FORWARD GROUP

**HEAD OFFICE**

No . 175 Visayas Avenue, Brgy. Gavino Maderan, Gen.  
Mariano Alvarez (GMA), Cavite 4117. Philippines.Tel: +63  
46 972 2001 / +63 46 972 4813  
E-mail: [info@forwarddrill.com](mailto:info@forwarddrill.com)  
Web-site: [www.forwarddrill.com](http://www.forwarddrill.com)

***FORWARD***

**FACTORY**

Lianyungang Forward Heavy Industrial Machinery Co., LTD  
99#, New East Rod, Lianyungang Economic and  
Technological Development Zone, Lianyungang city,  
Jiangsu province, China, 222047  
Tel: +86 518 81089618  
Fax: +86 518 81599918  
WhatsApp:+86 13056057070  
E-mail: [info@forwarddrill.com](mailto:info@forwarddrill.com)  
Web-site: [www.forwarddrill.com](http://www.forwarddrill.com)